

Amendments to the Specification:

Please replace the paragraph beginning at line 11 on page 1 of the specification with the following.

Hitherto, there is known a cushion body of a vehicle seat which comprises a skin and a pad integrated with the skin. The skin comprises a sheet of covering material and a layer of wadding material which has an air-permeability lower than that of other parts and is laminated on the back of the covering sheet. Formation of the cushion body is carried out by causing a foaming resin material for formation of the pad to be foamed and integrated with the skin so as to come into contact with the wadding layer of the skin, to thereby form the pad which is integrated with the skin. In the cushion body which is produced in this way, impregnation of the foamed resin material into the wadding material is prevented from progressing by the low air-permeable wadding material. Therefore, the cushion body provides a soft or tender sitting feeling to the user (Japanese Utility Model Application Publication No. Hei. 3-35200).

Please replace the paragraph beginning at line 10 on page 2 of the specification with the following.

The inventors of the present invention zealously investigated such a skin integrated foamed product with a view to providing a skin integrated foamed product for a vehicle seat in which even if impregnation of an foamed resin material into wadding material is progressed to a certain degree, a surface of the skin integrated foamed product feels soft or tender to the ~~tough~~ touch and which can provide a good sitting feeling to the user and can be positively prevented from becoming considerably stuffy.

Please replace the paragraph beginning at line 17 on page 2 of the specification with the following.

As a result, the inventors have found that by using a foamed slab with a specified number of cells as the layer of wadding material for the skin integrated foamed product, it is possible to provide a skin integrated foamed product for a vehicle seat in which a surface of the skin integrated foamed product feels soft or tender to the ~~tough~~ touch, and which can provide a good sitting feeling to the user and can be positively prevented from becoming considerably stuffy.

Please replace the paragraph beginning at first line on page 3 of the specification with the following.

It is therefore an object of the present invention to provide a skin integrated foamed product for a vehicle seat in which a surface of the skin integrated foamed product feels soft or tender to the ~~tough~~ touch, and which can provide a good sitting feeling to the user and can be positively prevented from becoming stuffy.

Please replace the paragraph beginning at line 6 on page 3 of the specification with the following.

In accordance with the present invention, there is provided a skin integrated foamed product for a vehicle seat. The skin integrated foamed product comprises a skin and a layer of first foamed resin material integrated with the skin, the skin having a double layer structure which is formed of a sheet of covering material having ~~an~~ air-permeability, such as fabric, and a foamed slab made of second foamed ~~rein~~ resin material including a polyester system, and laminated on the back of the covering sheet as a layer of wadding material, the foamed slab having a fine cell structure, the number of whose cells is 80-90/25mm (80-90 per inch). In the skin integrated foamed product, a portion of the first foamed resin material is impregnated into the foamed

slab and forms a foamed resin-impregnated layer within the foamed slab, so that the skin and the layer of the first foamed resin material are integrated with each other. The foamed slab has air-permeability ranging from 10cc/cm²/sec to 15cc/cm²/sec.

Please replace the paragraph beginning at line 19 of page 3 and ending at line 11 of page 4 of the specification, with the following.

A general foamed slab is made of foamed resin material having a cell structure, the number of whose ~~cell~~ cells is 40-50/25mm (40-50 per inch). In the skin integrated foamed product for the vehicle seat according to the present invention, the foamed slab which is made of the first foamed ~~rein~~ resin material including a polyester system and has the fine cell structure, the number of whose ~~cell~~ cells is 80-90/25mm (80-90 per inch) is laminated on the back of the covering sheet, thus suppressing the impregnation of the first foamed resin material into the foamed slab. Therefore, the skin integrated foamed product according to the present invention feels soft or tender to the touch, provides a good sitting feeling to the user, and is prevented from becoming considerably stuffy even if the user sits on a seat including the skin integrated foamed product according to the present invention, for a long time. Moreover, in the skin integrated foamed product for the vehicle seat according to the present invention, the portion of the first foamed resin material is impregnated into the foamed slab, thus improving the integration of the skin and the layer of the first foamed resin material. Thus, according to the present invention, the skin integrated foamed product which is suitable for the vehicle seat can be obtained.

Please replace the paragraph beginning at line 3 on page 5 of the specification with the following.

In the illustrated example, as the covering material, there is employed an air-permeable material such as fabric, synthetic leather having ventilating holes or the

like. As the layer of wadding material 1b (hereinafter referred to as "foamed slab"), there is employed a foamed slab which is made of a foamed ~~rein~~ resin material including a polyester system and has a fine cell structure, the number of whose cells is 80-90/25mm (80-90 per inch). The number of the cells of the foamed slab can be probed by microscopically examining the number of cells at a straight area of 25mm (1 inch) within the cell structure.

Please replace the paragraph beginning at line 12 on page 5 of the specification with the following.

As discussed above, the skin 1 has the laminated structure which is formed of the covering material sheet 1a and the wadding layer 1b, so that the skin 1 has a double layer structure. As the foamed slab 1b, there is preferably employed a foamed slab which has an air-permeability ranging from 10cc/cm²/sec to 15cc/cm²/sec.

Please replace the paragraph beginning at line 11 on page 6 of the specification with the following.

Referring now to Fig. 2, there is illustrated the skin integrated foamed product which is made in the above-mentioned manner and in which the pad 2 formed of the foamed resin material is integrated with the skin 1 and a portion of the foamed resin material is impregnated in the foamed slab 1b, whereby a foamed resin-impregnated layer 3 is formed within the foamed slab 1b. Moreover, the rate of the foamed resin-impregnation into the foamed slab 1b is controlled in such a manner that a thickness of the foamed resin-impregnated layer 3 is restricted to about 20-30% of the thickness of the foamed slab 1b. Concretely, the foamed resin-impregnated layer 3 has a thickness of about 0.6-1.2mm (0.024-0.047inch) with respect to the foamed slab 1b which has the fine cell structure with the cell number of 80-90/25mm (80-90 per inch) and a thickness of about 3-4mm (0.118-0.158inch).